



Ship Via:

https://www.plexonline.com/c10869b3-0f3a-455f-9f8a-a9fab01e11c3/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/c10869b... 2/3

130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081

135 - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D3512-041	Wearplate	2 pcs (2 ea)	90-Start up Operation	
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	42	0
	D3512-041	2	5	0
	D5300-1	2	22	0
	D5301-1	2	24	0
	MS21043-6	2	155	0
110-Packaging 1-1 - Pick Kit - B4B	D117-762-041	1	7	0

Part Specifications

Specifications could not be found.

Plex 2/7/19 1:32 PM Dart.Hadley.Shannon

1/16/2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D117-762-011
Job Sheet 188823



Part No: D117-762-011 **Job Qty:** 1 ea
Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Job Created: 1/16/19

Due Date: 2/15/19 **2-5-19**

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jesse White

Description:

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

007628

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 22 2019
110	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging1-1		
120	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC4		
130	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs	2/15/19	2/15/19	0.00	1.52	DC		
140	QC21-FG	1 Ea	2/15/19	2/15/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5102394
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	5119374
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	5119986
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5142144
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	66	0
	D3512-041	2	11	0
	D5300-1	2	46	0
	D5301-1	2	48	0
	MS21043-6	2	91	0
	D117-762-041	1	1	0
110-Packaging				



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Tel (613) 632-5200
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D117-762-011
Job Sheet 188823



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/5/19 **2-5-19**

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

007628

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/15/19	2/15/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 22 2019 6 3-89
110	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging1-1		
120	QC	1 pcs	2/15/19	2/15/19	0.00	0.00	QC4		
130	Packaging	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs	2/15/19	2/15/19	0.00	1.52	DC		
140	QC21-FG	1 Ea	2/15/19	2/15/19	0.00	0.00	QC21		

Part Op **130** - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: **135** - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	5103394
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	5149099
D5300-1	GHL Bushing	2 pcs (2 ea)	90-Start up Operation	5119374
D5301-1	GHL Plug	2 pcs (2 ea)	90-Start up Operation	5119986
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5142144
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	5152034

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	66	0
	D3512-041	2	11	0
	D5300-1	2	46	0
	D5301-1	2	48	0
	MS21043-6	2	91	0
110-Packaging	D117-762-041	1	1	0

Entered: _____ Date: _____ W

NCR No. _____

Job: _____

Part No. _____

Date : _____ Sequence _____

Description Work Order



Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QSI042)

Completed By

Lead hand / Supervisor

QC / QA Coordinator

DART AEROSPACE
Container No: S151698
Part: D117-762-011
Job No: 188823
Serial No/Batch: S151698
Revision: A / E
Inspector:
Exp Date:
Instructions: FAA STC SR01853SE 15/04/2015 STC L0A RI
DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details:

Part Specifications

Specifications could not be found.

Plex 1/16/19 8:42 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D117-762-011

Description: SKIDTUBE

[illegible]